A substantially hydrophobic battery electrode comprising:

 a plurality of particles, each of said particles having an

 exterior surface area;

said plurality of particles formed into an electrode;
each of said particles electrically communicating with
adjacent particles forming said electrode; and

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each of said particles having a coating covering substantially all of said exterior surface area, said coating comprised of coating material, said coating material being substantially hydrophobic.

- 2. The substantially hydrophobic battery electrode of claim 1 wherein said coating material comprises a substantially hydrophobic polymer.
- 3. The substantially hydrophobic battery electrode of claim 2 wherein said substantially hydrophobic polymer is comprised of one or a combination of substantially hydrophobic polymers from a group of substantially hydrophobic polymers consisting of EPDM and PVDF.
- 4. The substantially hydrophobic battery electrode of claim 1 additionally comprising:

said coating material also containing an electrically conductive additive.

5. The substantially hydrophobic battery electrode of claim 2 additionally comprising:

said coating material also containing an electrically conductive additive.

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6. The substantially hydrophobic battery electrode of claim 3 additionally comprising:

said coating material also containing an electrically conductive additive.

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7. The substantially hydrophobic battery electrode of claim 6 additionally comprising:

said electrically conductive additive being one or a combination of electrically conductive additives from a group of electrically conductive additives including aluminum and carbon.

8. The substantially hydrophobic battery electrode of claim 1 additionally comprising:

said coating material also containing ionically conductive additive therein.

9. The substantially hydrophobic battery electrode of claim 2 additionally comprising:

said coating material also containing ionically conductive additive therein.

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10. The substantially hydrophobic battery electrode of claim 4 additionally comprising:

said coating material also containing ionically conductive additive therein.

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11. The substantially hydrophobic battery electrode of claim 5 additionally comprising:

said coating material also containing ionically conductive additive therein.

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12. The substantially hydrophobic battery electrode of claim 6 additionally comprising:

said coating material also containing ionically conductive additive therein.

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13. The substantially hydrophobic battery electrode of claim 8 additionally comprising:

said ionically conductive additive being one or a combination of ionic conductives from a group of lithium salts consisting of, LiF,  $\text{Li}_2\text{CO}_3$ ,  $\text{LiNO}_2$ ,  $\text{LiBF}_4$ , LIBOB, and LITFSI.

14. The substantially hydrophobic battery electrode of claim 9 additionally comprising:

said ionically conductive additives being one or a combination of ionically conductive additives from a group of lithium salts consisting of LiF,  $\rm Li_2CO_3$ ,  $\rm LiNO_2$ ,  $\rm LiBF_4$ , LIBOB, and LITFSI.

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- 15. The substantially hydrophobic battery electrode of claim 10 additionally comprising:
- said ionically conductive additives being one or a combination of ionically conductive additives from a group of lithium salts consisting of LiF,  $\rm Li_2CO_3$ ,  $\rm LiNO_2$ ,  $\rm LiBF_4$ , LIBOB, and LITFSI.
- 15 16. The substantially hydrophobic battery electrode of claim 11 additionally comprising:

said ionically conductive additives being one or a combination of ionically conductive additives from a group of lithium salts consisting of LiF,  $\rm Li_2CO_3$ ,  $\rm LiNO_2$ ,  $\rm LiBF_4$ , LIBOB, and LITFSI.

17. The substantially hydrophobic battery electrode of claim 12 additionally comprising:

said ionically conductive additives being one or a combination of ionically conductive additives from a group of

lithium salts consisting of LiF,  $\text{Li}_2\text{CO}_3$ , LiNO $_2$ , LiBF $_4$ , LIBOB, and LITFSI.

18. The substantially hydrophobic battery electrode of claim 1 additionally comprising:

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said coating material covering said exterior surface area being aluminum.

19. A method of rendering particles of active materials used to

10 form a battery electrode substantially hydrophobic, comprising

the steps of:

choosing active material for the formation of a battery electrode therefrom; and

coating individual particles of said active material with a substantially hydrophobic coating.

- 20. A method of rendering particles of active materials used to form a battery electrode substantially hydrophobic, comprising the steps of:
- 20 choosing active material for the formation of a battery electrode therefrom;

depositing individual particles of said active material in a solvent containing a substantially hydrophobic coating material;

allowing said coating material to adhere to the substantially the entire exterior surface of said individual

particles; and

allowing said solvent to evaporate thereby leaving said coating material adhered to said individual particles and rendering said particles substantially hydrophobic.

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- 21. The method of claim 19 wherein said substantially hydrophobic coating is comprised of aluminum and deposited on said particles by vapor coating.
- 10 22. The method of claim 20 additionally comprising the steps of:
   mixing ionically conductive materials in said solvent; and
   allowing said ionically conductive materials to adhere to
   said exterior surface as a component of said coating material.
- 23. The method of claim 22 additionally comprising the steps of: choosing one or a combination of said ionically conductive materials to be mixed in said solvent from a group of lithium salts consisting of LiF, Li<sub>2</sub>CO<sub>3</sub>, LiNO<sub>2</sub>, LiBF<sub>4</sub>, LIBOB, and LITFSI.
- 24. The method of claim 20 additionally comprising the steps of:
  mixing electrically conductive material in said solvent; and
  allowing said electrically conductive material to adhere to
  said exterior surface as a component of said coating material.

- 25. The method of claim 22 additionally comprising the steps of:
  mixing electrically conductive material in said solvent; and
  allowing said electrically conductive material to adhere to
  said exterior surface as a component of said coating material.
- 26. The substantially hydrophobic battery electrode of claim 1 wherein said coating covering said exterior surface area of each of said particles has a ratio of coating weight to particle weight between 0.1% and 20%.

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- 27. The method of rendering particles of active materials of claim 19 wherein said substantially hydrophobic coating is coated on the active particles in a ratio of coating weight to active particle weight between 0.1% and 20%.
- 28. The method of rendering particles of active materials of claim 19 wherein said substantially hydrophobic coating is coated on the active particles in a ratio of coating weight to active particle weight between 0.1% and 5%.
- 29. A method of rendering particles of active materials used to form a battery electrode substantially hydrophobic, comprising the steps of:
- choosing active material for the formation of a battery electrode therefrom;

spraying the individual particles of said active material with a solvent containing a substantially hydrophobic coating material;

allowing said coating material to adhere to the exterior surface of said individual particles; and

allowing said solvent to evaporate thereby leaving said coating material adhered to said individual particles and rendering said particles substantially hydrophobic.

- 10 30. The method of claim 29 wherein said substantially hydrophobic coating material also contains one or a combination of additives from a group of additives consisting of electrically conductive additives and ionically conductive additives.
- 31. The method of claim 30 wherein said ionically conductive additives include one or a combination of ionically conductive additives from a group of ionically conductive additives consisting of LiF, Li<sub>2</sub>CO<sub>3</sub>, LiNO<sub>2</sub>, LiBF<sub>4</sub>, LIBOB, and LITFSI.

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